

CURTIS Drill 12

Description

CURTIS Drill 12 is a metal working fluid, not water-miscible, based on GTL (gas-to-liquid)-technology and will be used for deep hole drilling but also as general machining oil.

Technical data

Typical data			
colour:	light brown	Flash point:	> 180 °C
density (15 °C):	0,85	Cu-corrosion (3h/100°C):	1
Viscosity (40°C):	13 mm ² /s		

Applications

CURTIS Drill 12 is preferably used for:

operation	materials
General machining <ul style="list-style-type: none">• Deep hole drilling: with single-lip drills, gun drills• Drilling, turning, milling, thread cutting	steel, high-alloyed steel, non-ferrous metals

The product is used as neat oil by conventional supply.

Special features

- ◇ *Excellent flushing effect and chip transport*
- ◇ *Excellent stability against ageing and oxidation*
- ◇ *Increased wear protection of the tools*
- ◇ *Very Low evaporation tendency*

All data given in this Product Data Sheet are typical of this material. It does not however constitute a specification.

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