



Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE 620

SDS No. : 153472
V020.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 620

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Threadlocker

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Serious eye irritation

Category 2

H319 Causes serious eye irritation.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Specific target organ toxicity - single exposure

Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

Chronic hazards to the aquatic environment

Category 3

H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

N,N-(m-phenylene)dimalimide

Hydroxypropyl methacrylate
Cumene hydroperoxide
maleic acid

Acetic acid, 2-phenylhydrazide

Signal word:

Warning

Hazard statement:

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement:

"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation. ***

**Precautionary statement:
Prevention**

P261 Avoid breathing vapors.
P280 Wear protective gloves.
P273 Avoid release to the environment.

**Precautionary statement:
Response**

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

This product contains a substance that is classified as Acute Toxicity Category 2, Inhalation, in powder form. Experimental data show that this substance, as an ingredient in this mixture, is not biologically available according to CLP Art. 12 b.

Following substances are present in a concentration $\geq$ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration $\geq$ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
N,N-(m-phenylene)dimalimide 3006-93-7 221-112-8 01-2120756106-57	10- 20 %	Acute Tox. 4, Oral, H302 Skin Sens. 1A, H317 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411	oral:ATE = 500 mg/kg	
Hydroxypropyl methacrylate 27813-02-1 248-666-3 01-2119490226-37	1- < 5 %	Skin Sens. 1, H317 Eye Irrit. 2, H319		
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	1- < 3 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
N,N-Diethyl-p-toluidine 613-48-9 210-345-0	0,1- < 1 %	Acute Tox. 3, Oral, H301 Acute Tox. 3, Dermal, H311 Acute Tox. 3, Inhalation, H331 STOT RE 2, H373 Aquatic Chronic 3, H412 Skin Irrit. 2, H315	dermal:ATE = 300 mg/kg oral:ATE = 100 mg/kg inhalation:ATE = 3 mg/l;vapour	
maleic acid 110-16-7 203-742-5 01-2119488705-25	0,1- < 1 %	Acute Tox. 4, Oral, H302 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317 Acute Tox. 4, Dermal, H312	Skin Sens. 1; H317; C >= 0,1 %	
N,N-dimethyl-o-toluidine 609-72-3 210-199-8	0,1- < 1 %	STOT RE 2, H373 Acute Tox. 3, Oral, H301 Acute Tox. 3, Dermal, H311 Acute Tox. 3, Inhalation, H331 Aquatic Chronic 3, H412	dermal:ATE = 300 mg/kg oral:ATE = 100 mg/kg inhalation:ATE = 1,5 mg/l;dust/mist	
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3 01-2120951382-56	0,1- < 1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, Oral, H302 Skin Sens. 1, H317 Carc. 2, H351	M acute = 1 M chronic = 1	
1,4-Naphthalenedione 130-15-4 204-977-6	0,01- < 0,1 %	Acute Tox. 3, Oral, H301 Skin Corr. 1C, H314 Skin Sens. 1, H317 Eye Dam. 1, H318 Acute Tox. 1, Inhalation, H330 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 1	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Refer to Technical Data Sheet.

7.3. Specific end use(s)

Threadlocker

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [Dust, respirable dust]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [Dust, inhalable dust]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		2,4	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [DUSTS NON-SPECIFIC]		10	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [DUSTS NON-SPECIFIC]		4	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	aqua (freshwater)		0,01 mg/l				
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	aqua (marine water)		0,001 mg/l				
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	sewage treatment plant (STP)		0,051 mg/l				
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	sediment (freshwater)				0,346 mg/kg		
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	sediment (marine water)				0,035 mg/kg		
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	Soil				0,063 mg/kg		
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	oral				0,05 mg/kg		
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	Freshwater - intermittent		0,1 mg/l				
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	Marine water - intermittent		0,01 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (freshwater)		0,904 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (marine water)		0,904 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sewage treatment plant (STP)		10 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (intermittent releases)		0,972 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sediment (freshwater)				6,28 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sediment (marine water)				6,28 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Soil				0,727 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Marine water - intermittent		0,972 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Air						no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Predator						no potential for bioaccumulation
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl	sewage		0,35 mg/l				

hydroperoxide 80-15-9	treatment plant (STP)						
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		
Maleic acid 110-16-7	aqua (freshwater)		0,1 mg/l				
Maleic acid 110-16-7	aqua (intermittent releases)		0,4281 mg/l				
Maleic acid 110-16-7	sediment (freshwater)				0,334 mg/kg		
Maleic acid 110-16-7	sewage treatment plant (STP)		44,6 mg/l				
Maleic acid 110-16-7	aqua (marine water)		0,01 mg/l				
Maleic acid 110-16-7	sediment (marine water)				0,0334 mg/kg		
Maleic acid 110-16-7	Soil				0,0415 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	Workers	inhalation	Long term exposure - systemic effects		0,176 mg/m3	
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	Workers	dermal	Long term exposure - systemic effects		0,05 mg/kg	
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	General population	dermal	Long term exposure - systemic effects		0,025 mg/kg	
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	General population	oral	Long term exposure - systemic effects		0,025 mg/kg	
1,1'-(1,3-Phenylene)bis-1H-pyrrole-2,5-dione 3006-93-7	General population	inhalation	Long term exposure - systemic effects		0,043 mg/m3	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	Inhalation	Long term exposure - systemic effects		14,7 mg/m3	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	Inhalation	Long term exposure - systemic effects		8,8 mg/m3	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - local effects			
Maleic acid 110-16-7	Workers	dermal	Long term exposure - local effects			
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - systemic effects			
Maleic acid 110-16-7	Workers	dermal	Long term exposure - systemic effects			
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - local effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - systemic effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - local effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - systemic effects		3 mg/m3	

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	green
Odor	mild, acrylic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -30 °C (< -22 °F)
Initial boiling point	> 150 °C (> 302 °F)
Flammability	non flammable
Explosive limits	Not applicable, The product is not flammable.
Flash point	$> 100,00$ °C (> 212 °F) No flash point up to 100 °C
Auto-ignition temperature	> 300 °C (> 572 °F)
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-polar/aprotic.
Viscosity (kinematic) (40 °C (104 °F);)	$> 20,5$ mm ² /s
Solubility (qualitative) (Solvent: Acetone)	Not miscible
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Slight
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (27 °C (80.6 °F))	Mixture < 5 mm hg
Vapour pressure (20 °C (68 °F))	$< 0,13$ mbar
Vapour pressure (20 °C (68 °F))	$< 0,1$ mbar

Vapour pressure (50 °C (122 °F))	< 300 mbar;no method / method unknown
Density (20 °C (68 °F))	1,16 g/cm3 None
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.
Acids.
Reducing agents.
Strong bases.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.
Hydrocarbons
nitrogen oxides
Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
N,N-(m-phenylene)dimalimide 3006-93-7	Acute toxicity estimate (ATE)	500 mg/kg		Expert judgement
N,N-(m-phenylene)dimalimide 3006-93-7	LD50	> 300 - 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Hydroxypropyl methacrylate 27813-02-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
N,N-Diethyl-p-toluidine 613-48-9	Acute toxicity estimate (ATE)	100 mg/kg		Expert judgement
maleic acid 110-16-7	LD50	708 mg/kg	rat	not specified
N,N-dimethyl-o-toluidine 609-72-3	Acute toxicity estimate (ATE)	100 mg/kg		Expert judgement
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	310 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
1,4-Naphthalenedione 130-15-4	LD50	124 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LD50	> 5.000 mg/kg	rabbit	not specified
Cumene hydroperoxide 80-15-9	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
N,N-Diethyl-p-toluidine 613-48-9	Acute toxicity estimate (ATE)	300 mg/kg		Expert judgement
maleic acid 110-16-7	LD50	1.560 mg/kg	rabbit	not specified
N,N-dimethyl-o-toluidine 609-72-3	Acute toxicity estimate (ATE)	300 mg/kg		Expert judgement

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
N,N-(m-phenylene)dimalaideimide 3006-93-7	LC50	0,055 mg/l	dust	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
N,N-Diethyl-p-toluidine 613-48-9	Acute toxicity estimate (ATE)	3 mg/l	vapour			Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Acute toxicity estimate (ATE)	1,5 mg/l	dust/mist	4 h		Expert judgement
1,4-Naphthalenedione 130-15-4	LC50	0,046 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
N,N-(m-phenylene)dimalaideimide 3006-93-7	not corrosive	60 min	Human, EpiDerm™ SIT (EPI-200), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
N,N-(m-phenylene)dimalaideimide 3006-93-7	not irritating	60 min	Human, EpiDerm™ SIT (EPI-200), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
Hydroxypropyl methacrylate 27813-02-1	not irritating	24 h	rabbit	Draize Test
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
N,N-Diethyl-p-toluidine 613-48-9	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
maleic acid 110-16-7	irritating	24 h	human	Patch Test
Acetic acid, 2- phenylhydrazide 114-83-0	not corrosive		Human, EpiSkin™ (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Human, EpiSkin™ (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
1,4-Naphthalenedione 130-15-4	Category 1C (corrosive)		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
N,N-(m-phenylene)dimalleimide 3006-93-7	not irritating		Bovine, cornea, in vitro test	OECD Guideline 437 (BCOP)
Hydroxypropyl methacrylate 27813-02-1	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
maleic acid 110-16-7	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Chicken, eye, isolated	OECD Guideline 438 (Isolated Chicken Eye Test Method)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
N,N-(m-phenylene)dimalleimide 3006-93-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Hydroxypropyl methacrylate 27813-02-1	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Hydroxypropyl methacrylate 27813-02-1	sensitising	Guinea pig maximisation test	guinea pig	not specified
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Direct peptide reactivity assay (DPRA)	cysteine and lysine, in chemico test	OECD Guideline 442C (Direct Peptide Reactivity Assay (DPRA))
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Activation of keratinocytes	human keratinocytes, in vitro test	OECD Guideline 442D (ARE-Nrf2 Luciferase Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	activation of dendritic cells	human monocytes, in vitro test	OECD Guideline 442E (H-CLAT: Human Cell Line Activation Test)
1,4-Naphthalenedione 130-15-4	sensitising	not specified	guinea pig	not specified

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
N,N-(m-phenylene)dimalimide 3006-93-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
N,N-(m-phenylene)dimalimide 3006-93-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
N,N-(m-phenylene)dimalimide 3006-93-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Hydroxypropyl methacrylate 27813-02-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydroxypropyl methacrylate 27813-02-1	positive	in vitro mammalian chromosome aberration test	with and without		Chromosome Aberration Test
Hydroxypropyl methacrylate 27813-02-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
maleic acid 110-16-7	negative	bacterial reverse mutation assay (e.g Ames test)	no data		Ames Test
maleic acid 110-16-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acetic acid, 2- phenylhydrazide 114-83-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Hydroxypropyl methacrylate 27813-02-1	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
maleic acid 110-16-7	not carcinogenic	oral: feed	2 y daily	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Acetic acid, 2- phenylhydrazide 114-83-0	carcinogenic	oral: drinking water	continuous	mouse	male/female	not specified

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
N,N-(m-phenylene)dimalimide 3006-93-7	NOAEL P 240 mg/kg NOAEL F1 240 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 300 mg/kg NOAEL F1 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 400 mg/kg NOAEL F1 400 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
maleic acid 110-16-7	NOAEL F1 150 mg/kg NOAEL F2 55 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
N,N-(m-phenylene)dimalimide 3006-93-7	NOAEL 15 mg/kg	oral: gavage	42-52 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 300 mg/kg	oral: gavage	49 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 0,352 mg/l	inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
maleic acid 110-16-7	NOAEL >= 40 mg/kg	oral: feed	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	48 h	Leuciscus idus melanotus	DIN 38412-15
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-Diethyl-p-toluidine 613-48-9	LC50	78,62 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
maleic acid 110-16-7	LC50	> 245 mg/l	48 h	Leuciscus idus	DIN 38412-15
N,N-dimethyl-o-toluidine 609-72-3	LC 50	46 mg/l	96 h	Fathead minnow (Pimephales promelas)	
1,4-Naphthalenedione 130-15-4	LC50	0,045 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
N,N-(m-phenylene)dimalleimide 3006-93-7	EC50	31,6 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 143 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	10,34 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
maleic acid 110-16-7	EC50	42,81 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acetic acid, 2-phenylhydrazide 114-83-0	EC50	1,1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-Naphthalenedione 130-15-4	EC50	0,026 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	NOEC	45,2 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

maleic acid 110-16-7	NOEC	10 mg/l	21 d	Daphnia magna	other guideline:
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Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
N,N-(m-phenylene)dimaleimide 3006-93-7	ErC50	67,898 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-(m-phenylene)dimaleimide 3006-93-7	EC10	0,308 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	NOEC	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	23,69 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC50	74,35 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC10	11,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2-phenylhydrazide 114-83-0	EC50	0,258 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2-phenylhydrazide 114-83-0	NOEC	0,012 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-Naphthalenedione 130-15-4	NOEC	0,07 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-Naphthalenedione 130-15-4	EC50	0,42 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	EC10	1.140 mg/l	16 h		not specified
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min	not specified	not specified
maleic acid 110-16-7	EC10	44,6 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
1,4-Naphthalenedione 130-15-4	EC50	5,94 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
N,N-(m-phenylene)dimalaideimide 3006-93-7	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
N,N-Diethyl-p-toluidine 613-48-9	not readily biodegradable.	not specified	1 %	28 day	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
maleic acid 110-16-7	readily biodegradable	aerobic	97,08 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
N,N-dimethyl-o-toluidine 609-72-3	not readily biodegradable.		1 %	14 d	other guideline:
Acetic acid, 2-phenylhydrazide 114-83-0	not readily biodegradable.	aerobic	39 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1,4-Naphthalenedione 130-15-4	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Cumene hydroperoxide 80-15-9	9,1			calculation	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
N,N-(m-phenylene)dimalimide 3006-93-7	0,67	24 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Hydroxypropyl methacrylate 27813-02-1	0,97	20 °C	not specified
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
N,N-Diethyl-p-toluidine 613-48-9	3,7		QSAR (Quantitative Structure Activity Relationship)
maleic acid 110-16-7	-1,3	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Acetic acid, 2-phenylhydrazide 114-83-0	0,74		QSAR (Quantitative Structure Activity Relationship)
1,4-Naphthalenedione 130-15-4	1,71		not specified

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
N,N-(m-phenylene)dimalimide 3006-93-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Hydroxypropyl methacrylate 27813-02-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide 80-15-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
maleic acid 110-16-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Acetic acid, 2-phenylhydrazide 114-83-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,4-Naphthalenedione 130-15-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number or ID number**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
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RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H242 Heating may cause a fire.
H301 Toxic if swallowed.
H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H331 Toxic if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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