

## LOCTITE® SF 7414™

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### Product description

LOCTITE® SF 7414™ provides the following product characteristics:

<b>Technology</b>	Solvent based
Chemical type	Solvent
Appearance	Blue high viscous paste
Odor	Xylene
<b>Cure</b>	Not applicable
<b>Application</b>	Tamper proofing

LOCTITE® SF 7414™ is a fast drying paste to be used in production to visually detect any movement in the adjustment of parts. LOCTITE® SF 7414™ has been developed for use on compression fittings, studs, nuts, parts and assemblies after they have been set to proper tension or position. Service personnel or inspectors can quickly spot any changes or tampering with equipment. It has excellent adhesion to metals, including aluminum, magnesium, titanium, stainless steel and copper, and is non-corrosive to these metals. This product should be typically applied in temperatures from 15 to 25°C, higher temperatures will reduce the drying time. Operating temperatures range from -35 to +145°C.

### Typical properties

Specific gravity @ 25°C	1.4
Viscosity, Brookfield - RVDV, 20 °C, mPa·s (cP): Spindle 7, Speed 12 rpm	90,000 to 120,000

Flash Point - See SDS

### Typical performance

Dry surface time, seconds	60 to 120
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### General information

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Safety Data Sheet (SDS).**

### Directions for use

1. Squeeze the tube to extrude the paste through the small hole to form a bead (narrow stripe) across the parts.
2. The surface dries in about 1 minute and becomes brittle as it dries completely.
3. LOCTITE® SF 7414™ dries to form skin very quickly and should be sealed adequately after every use.

### Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on the specifications of this product.

### Storage

The product is classified as flammable and must be stored in an appropriate storage area in compliance with relevant regulations. Do not store near oxidizing agents or combustible materials. Store product in the unopened container in a dry and well air ventilation location. Storage information may also be indicated on the product container labelling.

**Optimal storage: 8 to 21°C. Storage below 8°C or greater than 21°C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel representative.

### Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\mu\text{m} / 25.4 = \text{mil}$   
 $\text{N} \times 0.225 = \text{lb}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{N/mm}^2 \times 145 = \text{psi}$   
 $\text{MPa} \times 145 = \text{psi}$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$

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